





Forwarded Dec: 14<sup>th</sup> 1922 4/1 24 By M. R. Goods Train Engine Co.  
C. 1514 Ammeter No. 131667 Spares & Tools with Chassis  
12x60 Axle fitted

Shipped per 20 Kaiser - I-Hind 9. 3. 23  
from Tilbury - Bombay via R. Park & Co  
as per Lgt Lf of Lf 5. 3. 23. (Chassis

Smally tested at Barker Co 5/3/23 arrived 4. 4. 23  
Coachwork by Barker. per Des/Si/22 to 73.)  
One 6x6 3/4 Battery (Uncharged) sent direct to Barker Co. 5/3/23  
by Messrs Chloride Elec. Co.

14 M.C.

2 spare axles with tires



42GO

RR 318 (30H) (SH 533 21-9-20) MP 227721

Type Disc chassis on test Customer Stock Indian Trials

Date Chassis received on test 11-11-22 Date due \_\_\_\_\_

Date	PARTICULARS OF ORDER	O/No.	O.K.
25.9.22	"Packed" Steering. Topped. 7 Cuts Pass & Over - Luggage usual. Nickel finish.		✓
"	Spring 550 550 800 800		✓
"	Side Lamp wiring to front wings.		✓
4.12.22	Supply fit: 60.6 type Waltham Magneto with necessary parts for driving same. Also Supply fit: separate switch for use with Magneto ignition	7119	x
11.12.22	Fit - 5.32 x 1/2 Dunlop 5/1 sided Cord tyres	7156	✓ T.O.

Items Checked with C.H. Cards by WJ Date 4/12/22

Remarks OK

Date Despatched Dec. 14<sup>th</sup> 1922  
 Date of Report to S. Dec. 20<sup>th</sup> 1922  
 Recorded by BK

Ammeter 131867

by 12 <sup>Enging</sup> 154 changed in London. 14 X 60

Date	PARTICULARS OF ORDER	O/No.	O.K.
11.12.22	Supply fit: A.T. Speedometer	7157	✓
	R.P. Marcot & Cap	7158	x
13.12.22	Fit N° Plate 42GO		✓
30-1-23	60.6 Magneto sent as per Blue sheet 66744. & fitted up complete to Car in London Cham. dynally inspected & tested by L. Archer at Barker's London Petrol Com (22 MPG) A.T. Speedometer OK. Weight of Car <u>not</u> including Spares & accessories, but including spare wheel & Tyre & 2 Gal Petrol Front 12 cut 2 qts 14 lbs Rear 15 cut 1 qt 7 lbs. Total 27 cut, 3 cut, 21 lbs.		



42-G.O.  
No. 2 card.

RR 316 (30H) (SH 533 21-9-20) MP 227721

Type..... Customer.....

Date Chassis received on test..... Date due.....

Date	PARTICULARS OF ORDER	O/No.	O.K.
	2-F52044 adjusting screws & 1 adjusting screw key F4248 see memo BY/H&B/JW. 1.3.23. 1 switch (with key) K518.5.35. despatched to R.R. Lillie Hall Fulham. see Blue sheet L064029. 12.2.23.		

Items Checked with C.H. Cards by..... Date..... Date Despatched..... Date of Report to S.....  
Remarks..... Recorded by.....



ENGINE

Chassis 4290 Series 9II Engine No. 8154  
Amount of Slack in Gudgeon Pin Bushes .0005  
Liners ..... Cylinders 650307  
Inlet Open 1/2 L 3/8 L Closed OK OK  
Exhaust Open 3/8 L 1/2 L " OK 1/8 E  
Dynamo Drive 651525 - Dynamo 250036  
Magneto No. N<sup>o</sup> 59881 Type E06  
Starting Handle L.O.P. 651387 General Arrangement 651387  
Inspected by G. M. King Date 2-12-22

REMARKS:— Torque Reaction Dampers fitted by

Starter Motor D 50885  
Magneto Drive LOP E 51526

WIRING, ETC.

Chassis 4290 Series 9II  
L.O.P. F 51120 General Arrangement F 51120  
Inspected by [Signature] Date 15-11-22

REMARKS:—

also Ignition Wiring E 50878

EQUALISING MECHANISM.

Chassis 4290 Series 9II  
Foot Brake Mechanism L.O.P. 650826 General Arrangement 650826  
Hand " " L.O.P. 650825 " 650825  
Induction Pipe L.O.P. 651767V " 651767  
Exhaust " L.O.P. 651605Y " 651605  
Inspected by [Signature] Date 20-11-22

REMARKS:—

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CONDENSER.

Chassis 4290 Series 9II  
L.O.P. D 60586  
General Arrangement D 60586  
Capacity .290 m.f.  
Inspected by [Signature] Date 19-11-22

REMARKS:— fitted on Distributor No 24  
4-11-22

SHOCK ABSORBERS.

Chassis 4290 Series 903II  
L.O.P. F 51617  
General Arrangement F 51617 E  
Tested by A. Waller  
Inspected by ..... Date 6-10-22

REMARKS:—

PP Hall

F 51555 at Front

SWITCHBOARD.

Chassis 4290 Series .....  
L.O.P. D 50344  
General Arrangement D 50344  
Inspected by [Signature] Date 31-10-22

REMARKS:—

Key 18850 18535

see P.O. card.



FAN AND PEDALS

Chassis ~~HT~~ 4290 Series ~~GE~~  
Pedal L.O.P. F 0943 V General Arrangement F.S.R. 943  
Type Raked  
Bennet Fasteners, L.O.P. ~~F 0943~~ Finish Nickel  
Fan L.O.P. E 52304 V General Arrangement White  
Diameter 18 inches Belt White  
Length 4 1/2 to 4 3/4 Type 7/8 Link  
Camshaft L.O.P. General Arrangement  
Inspected by Alison Date 17-11-22

REMARKS:— San Belt Drng E52000  
Pedal & operating gear for motor LOP F51058

22

2761

IGNITION COIL.

Chassis 4290 Series  
Ignition Coil L.O.P. D1167  
General Arrangement D1167  
Coil Winding L.O.P. F7153  
General Arrangement F6637 F7186

Has Ignition Coil been tested and adjusted to our standard requirements OK

Inspected by ATW Date 9-11-22  
REMARKS:—

4290

DASHBOARDS.

Chassis ~~HT~~ 4290 Series 90511 F50946  
Dashboard L.O.P. F51122 General Arrangement F51122  
Dash Brackets Drawing No. F51027/8 F50944  
Type raked Extra Cylinder Lubrication L.O.P. X  
General Arrangement X Finish Nickel  
Instrument Board L.O.P. F51122 F50752  
General Arrangement F51122 F50752  
Priming Device L.O.P. F50810  
CUTO-VAC General Arrangement F50810  
Inspected by Date 6-10-22

REMARKS:— Klaxon horn & fittings P/Bell F50947

SPEEDOMETER.

SLIPPER DRIVE.

Chassis ~~HT~~ 4290 Series 90511  
L.O.P. 950921 General Arrangement 950921  
Crank Pinion Drawing  
Inspected by J. Bird Date 6-10-22

REMARKS:— p/p Mrell.

AT Speedometer type 670. N° 8555

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DISTRIBUTOR.

Chassis ~~HT~~ 4290 Series GE  
L.O.P. D50563  
General Arrangement D50563  
Inspected by ATW Date 27-10-22

REMARKS:— Distributor & Water pump drive LOP E 50308



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RR. 28G [2]H [SK. 100 28-8-22] MP 250480

BALLAST RESISTANCE.

Chassis 4240 Series GTII  
L.O.P. D50199  
General Arrangement D50199  
Inspected by ofw Date 23-10-22

REMARKS:—

RR. 11G [2]H [SK. 100 28-8-2 ] MP 250480

STEERING COLUMN.

Chassis N<sup>o</sup> 4+4240 Series Yoshawk II  
L.O.P. F50941 General Arrangement F50941 V  
Type D Finish Nickel & Blau  
Switch Drawing .....  
Push Button Switch L.O.P. ....  
Inspected by G. Barlow Date 15-11-22

REMARKS:—

RR. 15G [2]H [SK. 100 28-8-28] MP 250480

PISTONS.

Chassis 4240 Series GTII  
Type of Piston .....  
Piston L.O.P. E51487  
Piston Part No. E51835  
Piston Ring Part No. E50517/8 E51329  
Piston Weights 12 3/4 lb  
Inspected by Bliss Date 21-11-22

REMARKS:— 31-8-24. 1. E545019. ball block with 6. E54525 RQ. 010 1/2 pistons comp. with unifs. 15 1/2 g. mudg. pins 1. P1792. 4 aw like 25-1-34. 6. E54525 RQ. 010 1/2 pistons comp. with unifs & quadg. pins

RR. 12G [2]H [SK. 100 28-8-22] MP 250480

DASHBOARD IGNITION TERMINAL.

Chassis 4240 Series GTII  
L.O.P. D50718  
General Arrangement D50718  
Inspected by W. Smith Date 24-11-22

REMARKS:— OK

RR. 19G [2]H [SK. 100 28-8-22] MP 250480

COPPERSMITH AND SHEET METAL DEPARTMENT.

Chassis 4240 Series GTII  
✓ Bonnet L.O.P. E52308 General Arrangement E52308 V  
✓ Petrol & Air Pipes L.O.P. E50810 " " E50810 V  
✓ Top Water Pipe L.O.P. E50816 " " E50816 V  
✓ Bottom " " L.O.P. E50816 " " E50816 V  
✓ Silencer L.O.P. E50805 " " E50805 V  
✓ Water Connection L.O.P. E50816 " " E50816 V  
✓ Crankcase Oil Strainer L.O.P. E50816 " " E50816 V  
✓ Undersheet L.O.P. E50600 " " E50600 V  
✓ Petrol Tank L.O.P. E50816 " " E50816 V  
Inspected by J. Brown Date 1-12-22

REMARKS:— Inlet pipes LOP E51767  
oil fitting LOP E51537  
exhaust fitting LOP E51605  
hoops 18535

RR. 13G [2]H [SK. 100. 28-8-22] MP 250480

GOVERNOR AND CONTROLS.

Chassis N<sup>o</sup> 4+4240 Series Yoshawk II  
Governor L.O.P. E50880 General Arrangement E50880 IV  
Control L.O.P. E51489 " " E51489  
" Type D " " .....  
Inspected by G. Barlow Date 15-11-22

REMARKS:—



STARTING SWITCH

Chassis 4240 Series GT  
L.O.P. D50647  
General Arrangement D50647  
Inspected by JW Date 4-11-22

REMARKS:—

CARBURETTOR

Chassis 4240 Series GT  
Carburettor L.O.P. E51367 General Arrangement E51367  
Spring Chamber Drg. ....  
Size of Throats 400 and .625  
Shape of Second Throat entrance port 225 Rad 300  
Throttle Drawing No. E52101 Float Feed Drg. No. E5096  
Spray Cones Drg. No. E51760 E51760  
Sizes, L.S. .1245  
H.S. .1865  
Height of petrol from Top to Nozzle 400  
Suction Chamber Drg. No. E51143 Piston Drg. No. E51154  
Type of Cone E51151 Spring E51143 ozs  
Piston Lid Drg. No. E50468 Assembled by Wm Kidge  
Inspected by PP Bell Date 6-16-22

REMARKS:—

STARTER MOTOR

Chassis 4240 Series GT  
General Arrangement of Motor D60888  
Armature. Drawing No. D60616  
Brg. Bkts., Brush Holder & Cross Conns. Drwg. No. D60617  
Commutator. Drawing No. D60789  
Frame and Field Winding. Drawing No. D60278  
Bendix Drive. Drawing No. D60726  
Inspected by ..... Date .....

REMARKS:—

AIR PRESSURE, OIL & WATER PUMPS

Chassis 4240 Series Goshawk II  
Pressure Pump L.O.P. .... General Arrangement .....  
Oil " L.O.P. E50303 " E50303  
Water " L.O.P. E50234 " E50234  
Inspected by G. Barlow  
Date .....

REMARKS:—

CHASSIS

Chassis 4240 Series GT  
Type 20 HP Finish Nickel  
Side Lever Mechanism Central Steering Position B II  
Side Steering Tube Drg. F51569 51865 P.T.O.  
Length of Side Steering Tube .....  
Measured Wheel Base 10' 9" Amount of Sag Allowed .....  
Size of Wheels, Front 32 X 1 1/2 Rear 32 X 1 1/2  
Plain or Wire Wheels Fixed SS Wire Radiator Drg. E51467  
Radiator Type Honeycomb Matrix 19 X 4  
Inspected by JW Tested by ..... Date 24/11/22

REMARKS:—

Jack 54" Mandrel and Car Drg E 523 55  
E notes lubricators  
Radiator shutters E 522 06

REAR AXLE

Chassis 4240 Series GT  
Rear Axle Complete L.O.P. E50751 E50795  
General Arrangement E50751 Rear Hubs E50783/4  
Torque Tube L.O.P. .... General Arrangement .....  
Rear Brakes L.O.P. E50698 General Arrangement E50698  
Size of Torque Bolts E50841/2 Gear Cut by RVR  
Type steel used for wheel CHNS Drg. No. E50379  
Type steel used for pinion CHNS Drg. No. E50728  
Have gears been set and adjusted, and passed on test rig for quietness and oil retaining .....  
Gear Ratio 14 : 60 Gear No. GA16  
Series Letter .....  
Inspected by Prof Date 1-9-22  
Prof Shaft LOP E50309  
General Arrangement E50309



### 4240 PETROL TANK.

Chassis H1- Series 90 II  
 Finish nickel L.O.P. F51055  
 General Arrangement F509762  
 Tested by J Edwards  
 Inspected by J Edwards Date 6-10-22

REMARKS:-

PP Bell  
Indicator Dial F51815

### SLIPPER DRIVE.

Chassis H 4240 Series 90 II  
 L.O.P. E 51055  
 General Arrangement F 51055  
 Tested by J Thomas  
 Inspected by J Thomas Date 3-10-22

REMARKS:-

W. Ellis

### 23 DISTRIBUTION BOARD & CUT OUT.

Chassis H 4240 Series 9 II  
 L.O.P. D50687  
 General Arrangement D50687  
 Coil Winding D 50520  
 Inspected by Ar Date 9-10-22

REMARKS:-

### 4240 DYNAMO. 3

Chassis 24 Series 9 II  
 General Arrangement of Dynamo D50886  
 Armature. Drawing No. D50588  
 Brg, Bkts., Brush Holder & Cross Conns. Drwg. No. D50598  
 Commutator. Drawing No. D50780  
 Frame & Field Winding. Drawing No. D50612  
 Dynamo Suspension D50610  
 Inspected by Ar Date 16-8-22

REMARKS:-

13/9/27 new type side steering tube fitted

### TEST PIECE Nos.

Rear Axle Tube, n/s No. No.  
 " " " o/s Z.G. 27  
 " " Shaft, n/s R.G. 1  
 " " " o/s R.G. 1

REMARKS -



CRANKCASE, CAMSHAFT, ETC.

4290 Chassis ~~75~~ Series 4II Engine No. 4154  
 ✓ Crankcase L.O.P. E52244  
 ✓ Crankcase T.H. E51843 Crankcase L.H. E51844  
 Crankcase Letter A41 Shaft & Rods A41  
 ✓ Camshaft L.O.P. E50554  
 ✓ Camshaft P. No. E51342 T.P.N. 646  
 ✓ Camwheel P. No. ~~E51445~~ E51435  
 ✓ Wheelcase L.O.P. E51488  
 ✓ Wheelcase P. No. E51439  
 ✓ Oil Filler L.O.P. E51448  
 ✓ Oil filter LOP E51563 (P.T.O)

CYLINDERS

4290 Chassis ~~75~~ Series 4II  
 Cylinders L.O.P. E50307V  
 Cylinders Part No. E50402 + E50913  
 Valves <sup>and fittings</sup> Part No. E50217E51951  
 Make of Cylinders RR  
 Compression Space of Cylinders, cubic inches.....  
 Sizes of Bores [see over]  
 With H.C. Piston Pistons .....  
 Inspected by ..... Date 20-11-22  
 REMARKS: 31-8-24. 1. 6 cyl block with latest  
Pistons E54525RG .010 g/s with rings & gudge. pins  
104 1. P1792. 3 ht.  
25-1-34. 6. E54525RG .010 g/s Pistons comp. with  
rings & gudge. pins

FRAMES AND FITTINGS

4290 Chassis 4II Series 70035  
 L.O.P. F50291 General Arrangement F50591/512/18/9  
 Front Engine Suspension F51331/2  
 Rear " " F50140  
 Spring Brackets F50055  
 Amount of Sag allowed when fixing Engine feet .....  
 Dumb Irons Drawing F50960/1 F50058/9  
 Inspected by A. Probert Date 21/10/22

REMARKS:—

Rear spare wheel carrier HOPF51643 type P.T.O  
Battery box & fittings LOP  
in frame F51129

CRANKSHAFT CONNECTING RODS.

4290 Chassis 4II Series 4II Engine No. 4121  
 Crankshaft L.O.P. E50218  
 Crankshaft P. No. E51040  
 Flywheel and Clutch L.O.P. E50210  
 Connecting Rod L.O.P. E51111  
 Connecting Rod P. No. E50304 51372  
31-8-34. 6. E53485/6a. Conn rods.  
12-1-34. 1. Crankshaft comp. LOP E54414

[P.T.O.]

FRONT AXLE AND BRAKES.

4290 Chassis 4II Series 4II  
 Front Axle L.O.P. F51700  
 General Arrangement F51700  
 Front Hubs. Drawing No. F51304/5  
 Cross Steering Tube. Drawing No. F50940  
 Steering Levers. Drawing No. F51319/20  
 Top Steering Lever for connecting Tube to steering column. Drawing No. F51323  
 Inspected by JP Date 9-11-22

REMARKS:—

also ref 4298.  
F52044 Adj screws fitted to  
X steering tube in London [P.T.O.]

GEAR BOX.

4290 Chassis 4II Series 1-1000  
 Complete Box. L.O.P. F50176  
 General Arrangement F50176 sheets 182  
 Type Ball Bearings Hoffmann  
 Wheels cut—machine or cutter ground gears  
 How treated for hardening or tempering .....  
 Type steel used Nickel  
 Have been tested and passed for quietness and oil retaining on test rig OK

[P.T.O.]



CRANKCASE, CAMSHAFT, ETC.- contd.

Front Engine Gears, Condition, Material, etc., as made

*Phosphor Bronze*

Inspected by..... *[Signature]* Date *1.12.22*

REMARKS:-

*Idle gear WOP E 50077  
Improved type Camshaft fitted in Bombay 14/4/24  
New type tappet covers with auto-platis fitted " " " "  
21-1-34, 1-ES 2115 Camshaft.*

State Size of Bores of Cylinders.

No. 1 *Std +1*  
" 2 *Std +1/2*  
" 3 *Std*  
" 4 *Std +1/2*  
" 5 *Std +1/2*  
" 6 *Std*  
*Block 88*  
*Head 131*

*New type battery box stays fitted in India 6/2/24  
16-10-33, 1-FSD 34A. Rear Cross Member comp. with  
Rear dumb irons.*

CRANKSHAFT, CONNECTING RODS—contd.

Connecting Rod Test Piece Nos.:-

1 2 3 4 5 6

*N.S.*

Crankshaft Test Piece Nos.:-

*X 4204*

Inspected by..... *[Signature]* Date *24.10.22*

REMARKS:-

TEST NOS.

Axle *Y.B. 194*  
Near Side Pivot *1/4 W.B. 1*  
Off " " *W.B. 4*  
Cross Steering Tube *49-4*

GEAR BOX.—contd.

Series Letter *1-1000* Gear Case No. *950759*

Speeds..... *3*

1st & 3rd Motion Shaft General Arrangement *950999.1*

2nd Motion Shaft General Arrangement *950986.1*

Reverse Gear General Arrangement *951002.1*

Change Gear Mechanism L.O.P. *950209*

" " General Arrangement *950209*

Inspected by..... *[Signature]* Date.....

REMARKS:-



RR 200 c/1 (23H) (SU 507 13-3-22) MP 250440

DYNAMOMETER TEST. ENGINE No. G154 CHASSIS No. 4290

Have tested Chassis for acceleration, etc., and at full load on all gears as below: general condition:—

Axle No. .... State of heat BAR 735  
 Engine freedom Good  
 Max. torque 90 lbs. Engine speed 450  
 Top Gear 5 mins. at 500 revs. H.P. 46.00  
 " " 5 " at 750 revs. H.P. 70.50  
 " " 5 " at 1000 revs. H.P. 92.50  
 " " 5 " at 1500 revs. H.P. 129.00  
 " " 10 " at 2000 revs. H.P. 166.50  
 " " 5 " at 2500 revs. H.P. 174.00  
 " " 10 " at 2750 revs. H.P. 161.00

Cut-out open

Ist and 2nd Gear 10 mins. at 2000 revs. { 250 / 125  
 Condition of ignition plugs after test OK

Condition of lubrication of cylinders after test (see inst. dated 21-1-14) Good

Best oil pressure 30 lbs. Total mile run 60  
 Compn. No. 2 8.5 No. 5 8.4 lbs. " at 2000 R.P.M.  
 Capacity No. 2 8.7 No. 5 8.7 Cu. ins.  
 Battery timing 3 3/8 30P Magneto timing \_\_\_\_\_

Axle Gear Ratio as tested 13 x 60  
 (As despatched see Axle Card.)

**Consumption & Radiator**—Top Gear full power 2000 revs.  
 Petrol Consumption 27 Pints per hour.  
 Time for 5 galls. water to pass through engine to keep water temperature 80 C. 5 mins. 15 secs.  
 Air temperature 20 ° C.

REMARKS:—  
HP = Barrow c 760 rpm  
 Tested and passed by G Finch Date 29/12/22  
 [P. T. O.]

CHASSIS No. 900 73 4290

TIMING					REMARKS
	I.O. Mins. past top D.P.	I.C. Mins. past bottom D.P.	E.O. Mins. past top D.P.	E.C. Mins. past or before top D.P.	
1	<u>1</u>	<u>10 1/4</u>	<u>19 1/2</u>	<u>1/2</u>	
2					
3					
4					
5					
6	<u>1 1/4</u>	<u>10 1/4</u>	<u>20 1/4</u>	<u>3/4</u>	

Taken by G Finch



4290. #F

CARRIAGE SPRINGS.

CHASSIS NO. #F

	Drawing No.	No. of plates	Thickness over all	Initial unloaded Camber after test "Z" dimension	Normal load Camber	Load for normal load Camber	Length "L" at normal load Camber
Front "near"	250883	12	2	2 3/32	5/32	554	36
Front "off"	250883	12	2	2 1/16	5/32	565	36
Rear "near"	250888	9	2 1/8	5 1/8	Flat	491	56
Rear "off"	250888	9	2 3/16	5 3/16	"	810	56

Wefco Spring gaiters fitted

Springs fitted to drawing Nos. Front: 250114/250888 Rear: 250886  
 Date fixed on chassis 26/10/22 By: S. Per A. Robert  
 Thickness rubber buffer, rear 1 1/4" front 1 1/2"  
 Makers of springs Woodhead  
 Inspected by J. D. Pitt Date 11/11/22

SPRING TEST CARD.

See Instructions Re Spring Tests

Body—Type Corpedo Weight 454 lbs.  
 Passengers—No 4 Total Weight 610 lbs.  
 Standard Spares ✓ Weight 227 lbs.  
 Extras on Chassis Luggage Weight 112 lbs.  
 " " " Step N.S. Weight ✓ lbs.  
 " " " O.S. Weight ✓ lbs.  
 " " Front Spring N.S. Weight ✓ lbs.  
 " " O.S. Weight ✓ lbs.  
 " " Rear N.S. Weight ✓ lbs.  
 " " O.S. Weight ✓ lbs.  
 Load on chassis Total Weight 1420 lbs. 1666  
 Standard chassis (No load with Oil, Petrol.) Weight 2396 lbs. 2305  
 Complete car Total Weight 4514 lbs. 3971  
 Distance of Load from Rear Axle 39 ins.  
 Max. Load Period 90 per min.

Spring	Camber	Buffer to Axle	Friction	Frame to C round	Frame to Axle	Weight
Front "Near"	2 3/32	1.5625	✓	22.475	6.45	✓
Front "Off"	2 1/16	1.375	✓	22.3125	6.625	✓
Rear "Near"	5 1/8	3.5625	✓	23.575	8.625	✓
Rear "Off"	5 3/16	3.5625	✓	23.475	8.6875	✓

  

Clearance Table	Normal Axle Height	Under Flywheel Guard	Under Silencer Snout	Minimum Axle Height	Under Flywheel Guard	Under Silencer Snout
Front	16.125	9.125	✓	✓	✓	✓
Rear	16.125	✓	✓	✓	✓	✓

Spring O.K. J. D. Pitt Date 13/11/22  
 Ground Clearance O.K. G.P.S.



RR 30G (10H) (8452. 23-10-30) Bm 6/3176.

**CARRIAGE SPRINGS.**

**Chassis No.** 42-G-0

	Drawing No.	No. of plates	Thickness over all	Initial unloaded Camber after test "Z" dimension	Normal load Camber	Load for normal load Camber	Length "L" at normal load Camber
Front "near" PP	760202	H	2 3/8	2.2	.15	700	36
Front "off" PP	"	"	"	2.18	.	717	"
Rear "near"							
Rear "off"							

Springs fitted to drawing Nos..... Front..... Rear.....

Date fixed on chassis..... By Allocation

Thickness rubber buffer, rear..... front.....

Makers of springs.....

Inspected by..... Date.....

BS 12044



**Goods Supplied.****Chassis No.** 42 G.O

- 9-4-25. 1. A.T. Speedometer head only  
N<sup>o</sup> 154298 N<sup>o</sup> 8555. desp<sup>d</sup> after repair  
of 89288. BS 3401. K B  
Bombay.
- 16-10-33. 1. F50934A. Rear cross member comp.  
with Rear dumb irons & Shackle lhts. Allied Motors
- 31-8-24. 1. E54501G. Left block with latest  
pistons comp. & conn. rods. NS 19766. "
- 22-5-35. 4 F60203. Front Road Springs.  
BS 12044. "
- 8-35. 1. E52658. Oil pump comp. BS 14511. "

**GOODS SUPPLIED****CHASSIS No.** 42-G.O

- 12-1-24. 1. Crankshaft comp. LOP. E54714. Allied Motors
- 25-1-24. 6. E54525RQ. Pistons comp with  
unigs .010<sup>ths</sup> NS 28293. "  
6. E54414. Budg. pins NS 39692.
- 21-1-24. 1. E53115. Camshaft  
5. E50331A. " bigs. "  
1. E50320 & various items  
NS 39622.
- 23-4-34. 4. E55574/5a. Camshaft Bigs. NS 40992  
1. E55633/4a. " " "